

## PANEL FABRICATION PROCESS

### 1. Sheet Fabrication Machine



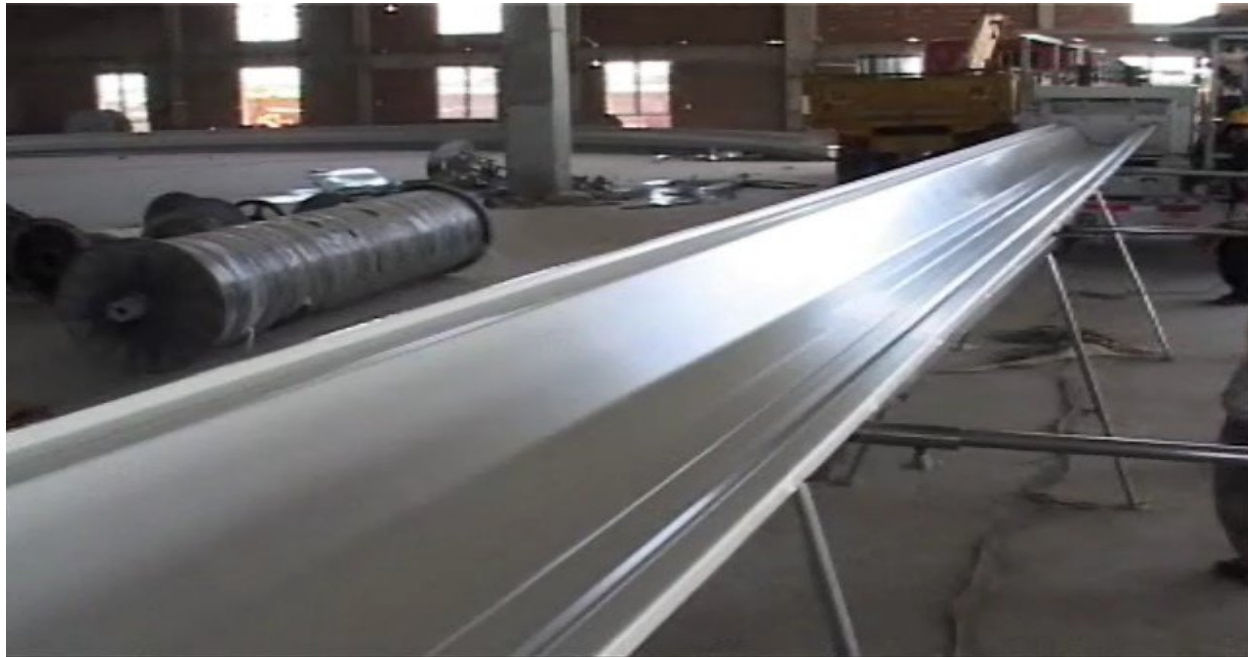
2. COIL LOADING



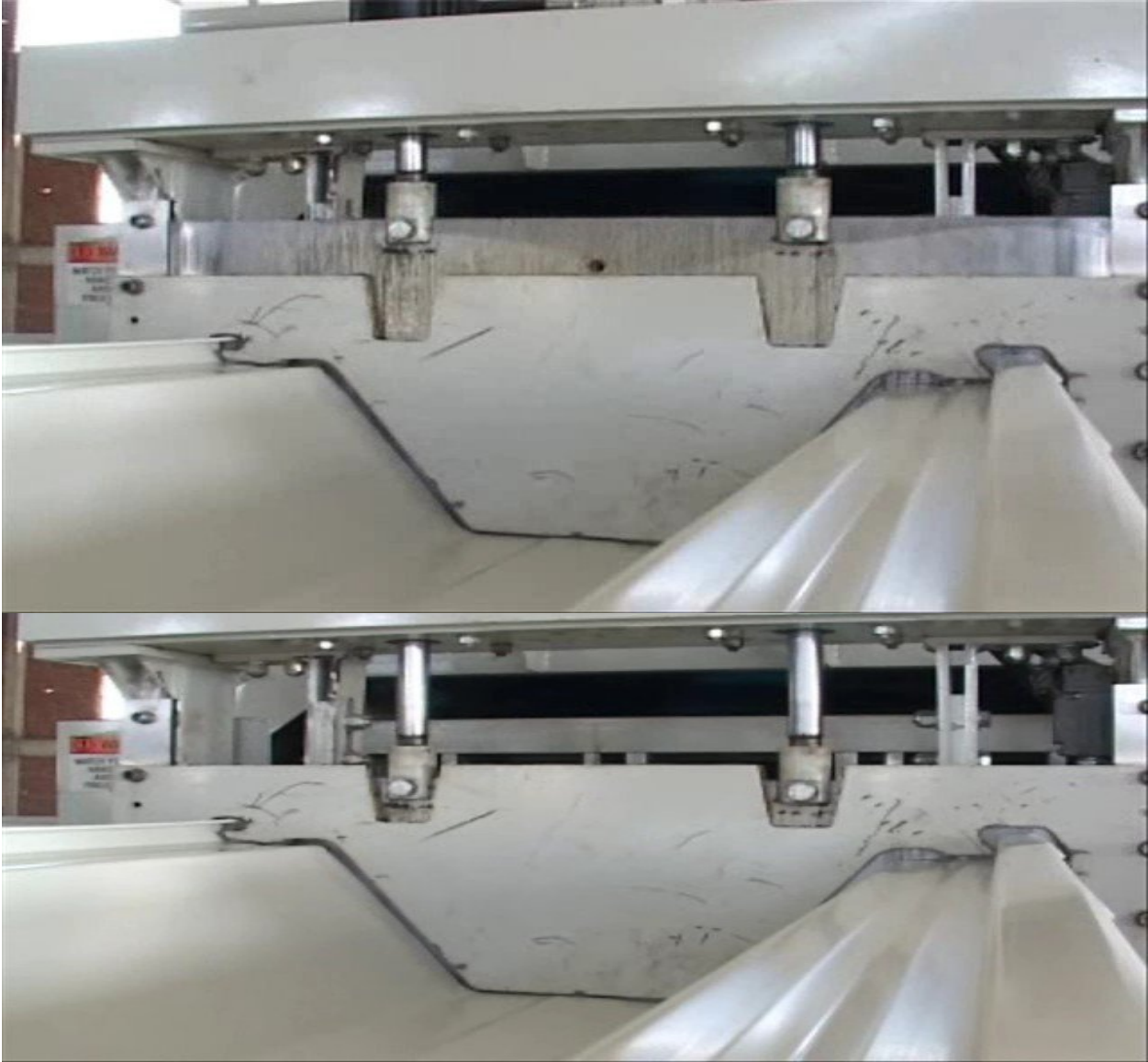
3. COIL INSERTION INTO THE MACHINE ROLLERS



4. SHEET FABRICATION



5. SHEET CUTTING PROCESS



6. SHEET INSERTING INTO THE CURVATURE MACHINE



## 7. CURVING OF PANEL



8. CURVED PANEL





9. GROUND SEAMING OF PANEL & ELECTRIC HANGER FIXING



10. SEAMMED PANEL, READY TO LIFTUP



11. LIFTUP THE PANEL WITH HELP OF LIFTING CLAMPS & CRANE



12. ROOF SEAMING AND ROOF LEVEL



13. DRILL ON GUTTER BEAM AND ANCHORING

